Work Orde												Page 1
Monday, July 26 Item ID: Revision ID:	D4150-041	16 PM		Accept					s s	etup Star		
Item Name: Start Date: Required Date: Reference:	Attachment Ar 7/26/2010 8/2/2010	start Qty: 4.0 Req'd Qty: 4.0		1881 88 188 1881 88 88		Cust Item Customer:				Sto	P 	
Approvals:	Process Pla	in:	Date: _	5-7-24 Tooli	ng:		Date:		F	Run Star Sto		
Sequence ID/ Work Center II	D	Operation Description			t Up/ in Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr					-					
D4150	В											
Small Fab			o semble as per dwg ivets to 1:250" lo ng	,	0				B	n/08/	/23	(E)
				Bull not	nut.							
110 OC		QC5- Inspect part	completeness to step		5,01	0 2 23			al)		

120

Quality Control

Packaging

Packaging

Identify as per dwg & Stock Location: 133

Memo

Memo

0.00

0.00

W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PR	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		<u></u>							
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQA :		_ Date: _	
	R	esolution:	Disposition	on:	QA: N/C CI	osed:		_ Date:	
NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification Approva		Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	C	Chief Eng	QC Inspector
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	1		1 1						
								. ,	

Work Order ID 60896

Monday, July 26, 2010 1:56:16 PM



Page 2

Item ID:

D4150-041

Accept

Setup Start



Revision ID:

Item Name:

Attachment Arm Assembly

Start Date:

Required Date: 8/2/2010

7/26/2010

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Tool # Plan

Start

Stop

Stop



QC:

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Code

Accept

Qty

Run

Reject Reject Qty Number

Insp. Stamp

Sequence ID/ **Work Center ID**

130

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

cd10/8/23

Quality Control

		3.4.4	ADIZ ADDED ALIANA	EA									
		W	OHK OHDER CHANG	ES	******								
STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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						A.S							
:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A :	Date: _						
R	esolution:	ion: Disposition:											
	,	WORK ORD	ER NON-CONFORMA	ANCE (NC	7)								
	Description of NC			Verifi	cation	Approval	Approval						
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	& Sect		Chief Eng	QC Inspector					
						· · · · · · · · · · · · · · · · · · ·							
		:PAR #: Resolution:	PAR #: Fault Cate Resolution: Disposition WORK ORD STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE : PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORM STEP Description of NC Section A Corrective Action Section A Corrective Action Description	:PAR #:Fault Category:NCR: Yes Resolution:Disposition:QA: N/C C WORK ORDER NON-CONFORMANCE (NCI STEP Description of NC Section A Initial Action Description Sign A	STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No DQ Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr : PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC					

Picklist Print

Monday, July 26, 2010 1:56:21 PM

Work Order ID: 60896

D4150-041 Parent Item:

Parent Item Name: Attachment Arm Assembly



Start Date: 7/26/2010

Required Date: 8/2/2010

Page 1

Start Qty: 4.00

Required Qty: 4.00

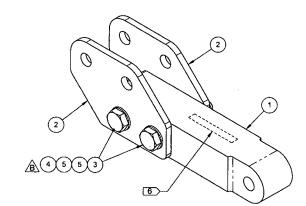
Comments:

IPP Rev:A 10.06.24 new issue DD verf:EC□ IPP Rev:B 10.07.22 as per revB DD verf:JLM

	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C13A		Purchased	No			100 M11	Each 5457	0.0000		8	50/	68/0	/
Bolt D4150-1		Manufactured	No			100 B	Each 6/011	0.0000 (4)v	1) <u> </u>	4 55	0/08	-/23	•
Arm D4150-3	<u> </u>	Manufactured	No	· .	, 	100	Each (012	0.0000		* \$\int_{\int}\)	0/08,	/23	
MS21043-3 		Purchased	No			100	Each	2,985.000		* */5	0/08	/23	
				Location		Loc	<u>Otv</u>	Loc Code					
				FG			76				_		
					103691		76		_				
				ST301			2909		_		_		
					107280 112314		4 2905		<u></u>	~	_		
NAS1149C0332R		Purchased	No		112314	100	Each	3,480.000	4	16	10/8	8/2	}
				Location		Loc	<u>Oty</u>	Loc Code	•			,	
				ST297			3480				_		
					113524		10						
					113737		150			11	_		
					115000		3320		-	10	_		

W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									7.43
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DG	A:	Date: _	
	Res	solution:	Disposition	l:	QA: N/C C	losed:		Date: _	
NCR:		WORK ORDE	R NON-CONFORMAL	NCE (NCF	₹)				
		Description of NC		Corrective Action Section		Verif	ication	Approval Chief Eng	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	k Sec	tion C		QC Inspector
			·						
									
						ļ			

QTY -041 ITEM DESCRIPTION D4150-041 ATTACHMENT ARM ASSY D4150-1 ARM ARM PLATE D4150-3 2 AN3C13A .MS21043-3 BOLT NUT-NAS1149C0332R WASHER



D4150-041 ATTACHMENT ARM ASSY

SHOp Cory BPIGBS LOW ENGINERAL KIND UNCONTROLL IN CORY SUBJECT TO AMERICAN THE WORLD OR 94 NO. -60894 Matthewate water

В	REPLACI AN3C13/ WASHER (ZN C6-2 REASON	ED QTY(3) M MS21043-1 (ZN D3-1); C7-2, B4-3 SEE TR-D3	(S20615-4M20 WITH QTY(2) EACH 3 AND QTY(4) NAS1149C0332R Ø0.191 2 PL REPLACES Ø0.129 3 PL & B5-3). 150-607-2 REV. B.	мв	10.07.08
Α	NEWISS		МВ	10.06.18	
REV.		T	DESCRIPTION	BY	DATE
DESIG! DRAW!	ų	4	DART AEROSPA HAWKESBURY, ONTAR		
MFG. A		SI.	D4150		REV. B SHEET 1 OF 3
APPRO DE APF		10	ATTACHMENT ARM	ASSY	SCALE
DATE	10.0	7.08	COPYRIGHT © 2010 BY DART A THE DOCUMENT IS PRIVATE AND CONTROL TO BE USED FOR ANY PURPOSE OR CONTROL OR COMMING WATTER PERMISSION FROM DATA FOR	ATED TO ANY OTH	S CONDITION THAT IT IS

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4150-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.82 lbs

W/O:		WORK ORDER C	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	\ :	Date:			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Ammunual	Approval QC Inspector				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng					
					<u> </u>							

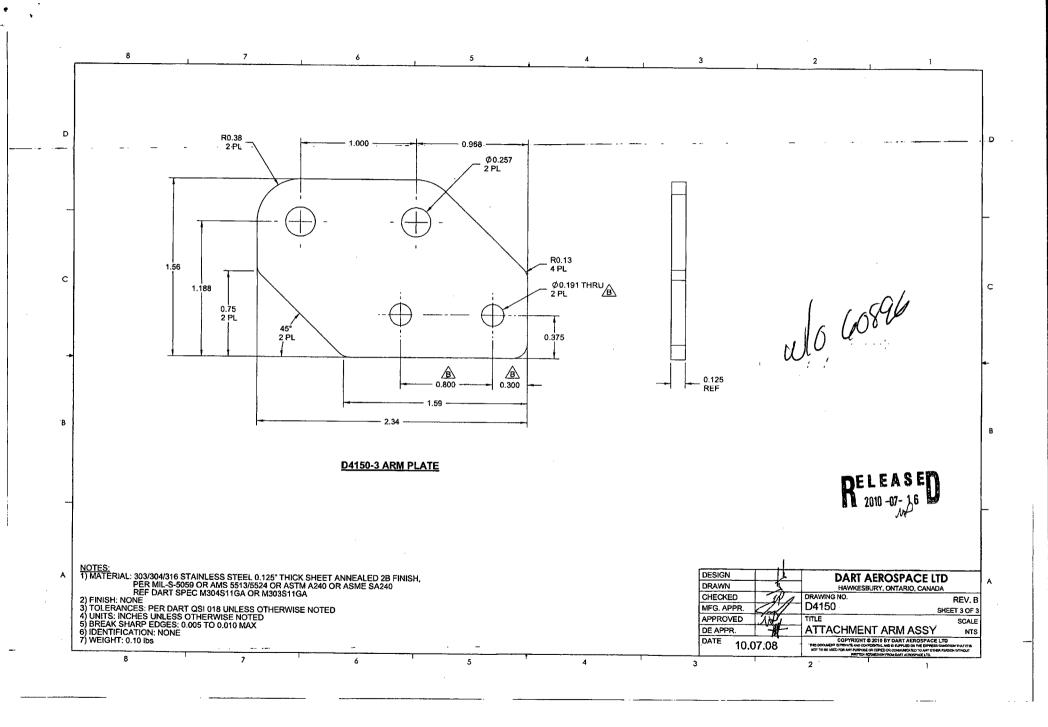
D 0.825+0.010 0.700 2.907 R0.06 L 0.063 w/o 6089b A ◬ R0.38 REF Ø0.191 THRU 2 PL 0.400 0.800 0.75 0.375 Ø0.266 THRU R0.06 TYP D4150-1 ARM NOTES: 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276 REF DART SPEC M304B OR M303B DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA 2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.60 lbs DRAWING NO. CHECKED REV. B D4150 MFG. APPR. SHEET 2 OF 3 APPROVED TITLE SCALE ATTACHMENT ARM ASSY

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W/O:	/O: WORK ORDER CHANGES												
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	NCR: Yes No DQA: Date:							
Resolution:			Dispositio	_ QA: N/C Cld	sed:		Date: _						
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)							
DATE	STEP	Description of NC			ion B	Veriticati			Approval				
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sign & Section		Approval Chief Eng	QC Inspector				
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W/O:		WORK ORDER CHANGES											
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Resolution:		esolution:	Disposition	ı:	QA: N/C Cld	sed:		Date: _	**·				
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)							
DATE	CTED	Description of NC		etion B	Verific	cation	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector				
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